



Process Equipment

Process Continuity, Quality, and Simplicity



FETTE
COMPACTING

together

from lab to production

Better together – from lab to production

For more than 75 years, Fette Compacting has been redefining precision in industrial tablet production. As the world market leader in integrated solutions for OSD (Oral Solid Dosage) manufacturing, we deliver decisive competitive advantages. Our portfolio ranges from high-performance tablet presses to specialized Containment solutions and process equipment.

But technology is only one part of our DNA. Guided by our principle “Together – from lab to production”, we support you throughout the entire life cycle of your products: from initial formulation in the lab through technology transfer to commercial production.

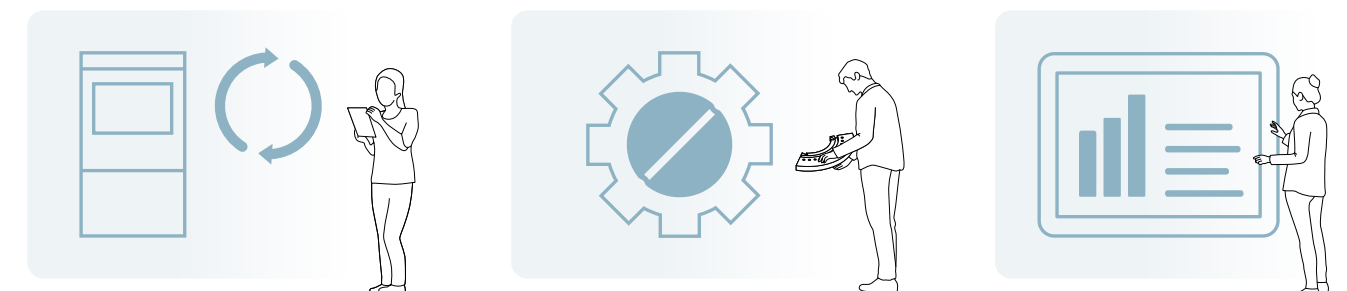
That way, you find the right solution for every product and get it to market faster. With our global network of five Competence Centers in Germany, China, the USA, India, and Brazil, along with 13 subsidiaries and representatives in 50 countries, we are always right where you need us.

As your holistic process partner, we provide complete solutions. Whether pharma, nutrition, or chemical: We combine tailored consulting with deep technological know-how. The result: customized, efficient solutions for every phase of your product life cycle – and a partnership that delivers real value.

Research & Development



Production



Analytical Services

- › Concentrated expertise: Access to more than 75 years of tableting experience
- › Decide with confidence: A digital foundation for sound process planning

- › Formulation consulting: Expert support backed by pharmaceutical expertise
- › Understand your materials: Precise characterization of your active ingredients and excipients

- › Test without risk: Emulator-based trials
- › Stay in control: Development of tailored control strategies
- › Leverage your data: Seamless integration of Process Analytical Technology (PAT)

- › Scale with ease: Reliable transition from development to production
- › Navigate regulatory requirements: Support in overcoming regulatory hurdles
- › Validate your processes: Efficient transfer and safeguarding of your processes

- › Produce flexibly: Tablet presses for batch operations and Continuous Manufacturing
- › Protect people and the environment: Purpose-built containment solutions
- › All from a single source: Process equipment and tableting tools

- › Boost performance: Ongoing production support
- › Minimize risks: Identify and address weak points early
- › Improve processes: Development of customized optimization strategies

Extended range of services along the process chain:



Process Continuity, Quality, and Simplicity – Made by Fette Compacting



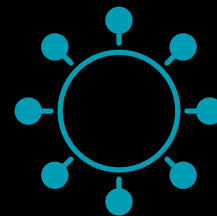
One Source. One System.

- + Complete solutions from a single partner – perfectly matched to our tablet presses
- + One coordinated portfolio across the process chain



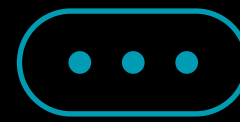
Seamless Integration

- + No interface issues. Our equipment works hand in hand with our core systems
- + Matched interfaces help simplify installation, operation, and changeovers



Strong Together

- + We collaborate with leading partners – for proven quality and trusted technology
- + Combining specialist expertise with Fette Compacting system know-how



Reduced Complexity

- + One contact, one service structure, one reliable supplier
- + Fewer interfaces and responsibilities reduce coordination effort

Process Equipment

Reliable and easy to operate

Raw Material Charging

Vacuum conveying solutions for the hygienic transfer of powders and granules into the production process.

- + Dilute- and dense-phase conveying
- + Gentle, dust-tight product transfer
- + Helps prevent segregation and product damage
- + Flexible integration into pharmaceutical processes



From page 8



External Lubrication

Applies lubricant directly to punches and die walls to improve tablet quality while reducing lubricant in the formulation.

- + Reduces sticking and ejection forces
- + Supports hardness and dissolution performance
- + Precise application synchronized with tablet output
- + Compact, GMP-compliant design

From page 11

Deduster

Removes dust from tablets after compression to ensure product quality, protect downstream equipment and meet GMP standards.

- + Gentle vertical conveying to prevent tablet damage
- + Tool-free cleaning for fast changeovers
- + Modular integration with metal detectors or sorters
- + Suitable for high-speed tablet presses

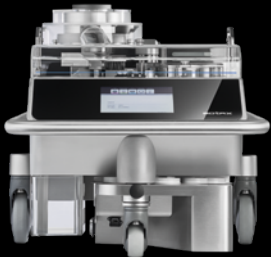


From page 12

IPC – In Process Control

Automated testing of key tablet parameters such as weight, hardness and thickness during production for reliable process control.

- + In-line measurement with feedback to the tablet press
- + Compact, easy-to-clean and easy to integrate
- + Scalable from basic IPC to advanced solutions
- + Supports data integrity and closed-loop control



From page 20



IVC – Industrial Vacuum Cleaning

Continuous extraction of dust and fine particles from tablet presses to protect equipment and ensure clean and safe production.

- + Dust removal at tablet press, tablet discharge and deduster
- + HEPA/ULPA filtration for clean air return
- + ATEX-certified versions for combustible dust
- + Robust stainless-steel design, easy to clean

From page 28

Metal Check, Handling & Parts Management

Solutions for metal detection, safe and ergonomic handling, and efficient parts management to support smooth production and changeovers.

- + Detects magnetic and non-magnetic contaminants
- + Tool-free rotor exchange in minutes
- + Safe handling, transport and storage of dismantled parts
- + Reduces downtime during product and tool changeovers



From page 32

Raw Material Charging at a Glance

Safe material transfer
for reliable production

Vacuum conveying solutions enable the hygienic and efficient transfer of powders, granules and tablets. Depending on the application, dilute- or dense-phase conveying supports gentle product handling, clean processes and reliable material flow.



Vacuum Conveying – Dilute Phase Piab

Conveys powders, granules, tablets and fragile products hygienically and efficiently. The compact stainless-steel design is suitable for demanding pharmaceutical, food and chemical processes.



Vacuum Conveying – Dense Phase FPTS

Enables gentle, dust-tight powder transfer in dense phase. The low conveying speed protects the product, prevents segregation and reduces material stress.



Raw Material Charging

Vacuum Conveying – Dilute Phase Piab

These premium conveyors are made from stainless steel components (ASTM 316L) and meet the FDA's very high hygiene standards. Piab conveyors are ATEX-certified for dust and gas. Typical applications include the transfer of powders and granules, the filling of form-fill-seal machines, mills, sieves and mixers, the loading and unloading of large sacks, the filling and emptying of barrels and bags, the transfer of tablets and fragile products, hygienic and compact applications, and applications in potentially explosive atmospheres.

- Your Advantages at a Glance:**
- + A vacuum conveyor made from high-quality steel that meets the requirements of demanding applications in the chemical, food and pharmaceutical industries
 - + COAX® technology, the most energy-efficient method of vacuum generation, is used in the pump
 - + All materials that come into direct contact with the product being conveyed comply with the requirements of Regulation (EC) No 1935/2004, EC No. 10/2011 and the FDA
 - + ATEX-certified for dust, ATEX-certified for dust and gas
 - + Steel grade EN 1.4404 (AISI 316L) (stainless steel, acid-resistant), mechanically polished



Technical data	
Material	ASTM 316L, Q, EPDM, Q, NBR, PTFE, PE, PA, Al, SS, PP
Temperature range – pumped medium	0–60 °C
Temperature range – ambient	5–50 °C
Weight	12 kg
Surface finish – general surface	Ra 0.6
Surface finish – product contact	Ra 0.4
Feed pressure, max.	0.7 MPa
Feed pressure range	0.4–0.6 MPa
Air consumption range	2.5–3.5 NI / s
Suction capacity	0.2–12.0 NI / s*
Noise level	70–73 dB(A)
Vacuum level	60–75 kPa
Filter area	0.031 m²
Minimum particle size	0.5 µm
Material batch size	2 L
Supply pressure, max. bottom flap	0.4 MPa

* Depending on supply pressure and vacuum level.

Raw Material Charging

Vacuum Conveying – Dense Phase FPTS

The quality of continuous processes depends on the interfaces throughout the production line. The FE CPS already integrates dosing and blending with maximum precision. To preserve the homogeneous blend on its way to the tablet press and keep the entire process chain fully contained, Fette Compacting developed the Fette Compacting Powder Transfer System (FPTS) together with the specialists at DEC.

The FPTS transfers the final formulation to the tablet press by vacuum, without segregation and in a fully closed system. The technology is based on the principle of dense phase conveying.

Your Advantages at a Glance:

- + Gentle product handling: Low conveying speeds help prevent particle breakage and material degradation
- + No segregation: The homogeneous blend remains intact throughout the entire conveying process
- + Containment: Continuous negative pressure and a fully dust-tight system prevent active ingredients from escaping
- + Low wear: Reduced conveying velocities minimize abrasion in pipes and valves
- + Minimal electrostatic charging: Avoiding high-velocity air turbulence reduces electrostatic charging of the powder
- + Energy efficiency: A high product-to-air ratio enables conveying with a low overall gas volume



Technical data	
Level sensor volume	3,180 ml
Typical setpoint volume	1,590 ml (50 %)
Chamber volume	700 ml
Chamber fill volume	approx. 450 ml
Infeed consumption rate	approx. 100 ml / s per side*
Max. delivery rate – one DEC	approx. 175 ml / s**
Max. delivery rate – both DEC	approx. 350 ml / s
Cycle time	approx. 3.5 s***
Max. chamber overlap	approx. 2 s

* Depending on press speed
** With chamber overlap
*** 1.5 s suction + 1.5 s valve switching + 0.5 s drop

External Lubrication

PKB 4.1

The PKB 4.1 is a unique punch face and die wall lubrication system that continuously sprays dry lubricant onto tablet press tooling, delivering a consistent and verifiable amount of lubricant onto the product outer surface. It is the ideal solution to cope with issues such as capping, sticking, too high ejection force, chemical incompatibility with formulation or poor dissolution.

The system applies only the needed amount of lubricant while vacuuming the excess directly from the nozzle to keep the production environment clean. It therefore helps to reduce the amount of dry lubricant in the blend or even eliminate it in the case of new formulations.

The minimal quantity of lubricant sprayed externally onto the tablets can be accurately measured and validated as below the threshold for listing as an ingredient in the formulation. It can work in gravimetric as well as volume metrical mode and, thanks to its special measuring cell, is highly resistant to external vibrations.

Your Advantages at a Glance:

- + Accurate spray rate thanks to high precision feeder
- + Consistent amount of lubricant sprayed thanks to the venturi pressure control
- + Retrofittable to most existing tablet presses
- + Available for single and double sided tablet presses
- + Fast & easy dismantling and cleaning
- + Highly resistant to external vibrations



Technical data all units	
Total Height (A)	1,288 mm
Floor dimension (B x C)	602 x 944 mm
Weight of unit	130 kg
Tablet size	1–28 mm
Spraying range	0.17– 21.69 l/h
Requested compressed air	6 – 8 bar
Compressed air connection	KS4
Noise level	< 80 dB
Power supply	110 V / 230 V ± 10 %
Frequency	50 Hz / 60 Hz
Non-Metallic Contact Parts	POM-C – PU – Silicone
Frame parts	Stainless steel 304
Frame finishing	Brushed 320
Frame mounted on wheels	Yes
IQ/OQ protocol	Available
Material certificates	Available
HEPA Filter	Standard



Deduster at a Glance

Dust extraction and deburring.
Fast and effective.



eRange

Gentle tablet dedusting with high process visibility, robust design and easy cleaning.



iRange

The modular tablet dedusters combine efficient dedusting with integrated metal detection. They ensure safe product transfer, high process visibility and easy cleaning.



KD60 Series

Gentle tablet dedusting with automatic vibration control for consistently stable process conditions.



KD70 Series

Rugged, precise deduster with high resistance to temperature and pressure.

Capacity / Speed*	0.60 – 0.75 M tabs / h	3.0–3.1 M tabs / h	1.3 M tabs / h	1.3–1.8 M tabs / h
Outlet Height Range	708–1,335 mm	763–1,879 mm	690–1,430 mm	655–2,205 mm
Product Size Range	Ø 4–25 mm	Ø 2–25 mm	Ø 4.8–25 mm	Ø 4.8–25 mm



Deduster eFlex

The eFlex range is a tablet deduster based on a new generation of segmented, modular spiral molded in Tritan Copolyester. Each of the spiral segments can be removed individually for easy dismantling, cleaning, and validation, has a high degree of robustness, and is fully transparent.

The clear segments provide a 360° direct view to the tablets throughout the process.

This unit uses enlarged circumferential dust extraction channels and central air jets on the tablets, immediately separating any powder excess during the dedusting process. It only takes seconds to convey the tablets to the deduster outlet and provide excellent dedusting efficiency.

Utmost care has been taken to simplify the design in order to reduce the amount of parts to be assembled and disassembled, and to eliminate the need for tooling.

Your Advantages at a Glance:

- + Dust tight as standard
- + cGMP compliance
- + FDA-certified high-tech polymer
- + Patented dust extraction solution
- + Ergonomic, efficient and reliable
- + Fast cleaning, easy validation
- + Easy to maintain
- + Small footprint



Technical data	
Inlet chute	Flex Connect® Ø 56.3 mm
Outlet chute	CEIA: TC ASME BPE 2.5" / Lock: TC ISO 1127 DN50
Product size range	Ø 4 – 25 mm
Self-emptying	Yes, without aspiration
Requested air extraction	150–200 m³ / h
Requested compressed air	40–80 l / min, min. 4.5 bar
Noise level (without product)	≤ 68 dB(A)
Power supply	110 / 230 V ± 10 %
Frequency	50 / 60 Hz
Non-metallic contact parts	Tritan MX 711 / POM-C / Silicone
Contact parts finishing	Ra ≤ 0.8 µm
IQ / OQ protocol	Available
Material certificates	Available
Capacity / Speed	600,000 tabs / h
Outlet height range	708–1,335 mm

*Based on comparable round tablet sizes:
Pharma Technology Ø 8 mm; Krämer Ø 9.1 mm.

Deduster eTec

The eTec range is a tablet deduster based on a segmented 316L stainless steel spiral, offering a high degree of robustness.

The cover is fully transparent and provides a direct view to tablets throughout the process. This unit uses enlarged circumferential dust extraction channels and central air jets on the tablets, immediately separating any powder excess during the dedusting process. It only takes seconds to convey the tablets to the deduster outlet and provide excellent dedusting efficiency.

Utmost care has been taken to simplify the design in order to reduce the amount of parts to be assembled and disassembled, and to eliminate the need for tooling.

Your Advantages at a Glance:

- + Dust tight as standard
- + Ergonomic, efficient and reliable
- + cGMP compliance
- + Fast cleaning, easy validation
- + FDA-certified high-tech polymer
- + Easy to maintain
- + Patented dust extraction solution
- + Small footprint



Technical data	
Inlet chute	Flex Connect® Ø 56.3 mm
Outlet chute	CEIA: TC ASME BPE 2.5" / Lock: TC ISO 1127 DN50
Product size range	Ø 4 – 25 mm
Self-emptying	Yes
Requested air extraction	150 – 200 m³ / h
Requested compressed air	40 – 80 l / min, min. 4.5 bar
Noise level (without product)	≤ 68 dB(A)
Power supply	110 / 230 V ± 10 %
Frequency	50 / 60 Hz
Non-metallic contact parts	Tritan MX 711 / POM-C / Silicone
Contact parts finishing	Ra ≤ 0.8 µm
IQ/ OQ protocol	Available
Material certificates	Available
Capacity / Speed	750,000 tabs / h
Outlet height range	708 – 1,075 mm

iFlex

The iFlex deduster combines patented dedusting technology with an integrated metal detector to guarantee product quality, compliance, and efficiency. Transparent, modular segments in Tritan Copolyester allow robustness, full process visibility, quick cleaning, and adjustable conveying heights.

Its modular design also enables multiple height options, while enlarged dust extraction channels and central air jets ensure high dedusting efficiency. Tablets are conveyed upward against a vacuum airflow, where dust becomes airborne, is extracted, and collected in a separate chamber before passing through a metal detection system.

With a self-regulating vibrating base and a modular dust-tightness design, the unit is upgradable in containment level from Dust-Tight to High Containment. The iFlex is easy to operate and maintain. Fully Pharma 4.0 ready, it integrates seamlessly into digitalized manufacturing environments.

Your Advantages at a Glance:

- + Dust tight as standard
- + cGMP compliance
- + FDA-certified high-tech polymer
- + Patented dust extraction solution
- + Ergonomic, efficient and reliable
- + Fast cleaning, easy validation
- + ATEX-certified



Technical data	
Inlet chute	Flex Connect® Ø 56.3 mm
Outlet chute	TC ASME BPE 2.5"
Product size range	Ø 4 – 25 mm
Self-emptying	Yes
Requested air extraction	150 – 200 m³ / h
Requested compressed air	80 – 350 l / min, min. 4.5 bar
Noise level (without product)	≤ 68 dB(A)
Power supply	110 / 230 V ± 10 %
Frequency	50 / 60 Hz
Non-metallic contact parts	Tritan MX 711 / POM-C / Silicone
Contact parts finishing	Ra ≤ 0.8 µm
IQ/ OQ protocol	Available
Material certificates	Available
Capacity / Speed	3,000,000 tabs / h
Outlet height range	763 – 1,879 mm

Deduster iTec

The iTec deduster combines high quality 316L stainless steel spirals with patented Flex Connect metal check technology to ensure reliable dedusting, closed transfer, and maximum compliance. Its modular continuously TIG welded segment of 275 mm allows easy dismantling, cleaning, and validation, while transparent covers and clear tower sections provide continuous visibility of the process.

For guaranteed product quality, the iTec integrates vibration-free metal detection with accuracy down to 0.4 mm stainless steel particles.

The system ensures consistent performance across all tablet shapes and sizes while remaining easy to operate and maintain. Automatic self-emptying, user-friendly handling and seamless Pharma 4.0 connectivity make the iTec a powerful solution for efficient, safe and compliant processes.

Your Advantages at a Glance:

- + Dust tight as standard
- + cGMP compliance
- + FDA-certified high-tech polymer
- + Patented dust extraction solution
- + Ergonomic, efficient and reliable
- + Fast cleaning, easy validation
- + ATEX-certified



Technical data	
Inlet chute	Flex Connect® Ø 56.3 mm
Outlet chute	TC ASME BPE 2.5"
Product size range	Ø 4–25 mm / Microtabs Ø 2 mm
Self-emptying	Yes
Requested air extraction	150–200 m³ / h
Requested compressed air	80–350 l / min, min. 4.5 bar
Noise level (without product)	< 70 dB(A)
Power supply	110 / 230 V ± 10 %
Frequency	50 / 60 Hz
Non-metallic contact parts	Tritan MX 711 / POM-C / Silicone
Contact parts finishing	Ra ≤ 0.8 µm
IQ / OQ protocol	Available
Material certificates	Available
Capacity / Speed	3,100,000 tabs / h
Outlet height range	764–1,605 mm

KD6015

Tablet deduster with a unique acceleration control combined with a metal detector by CEIA, Lock or Safeline. Reasonable alternative to the high-end dedusters featuring reduced user functionalities.

Your Advantages at a Glance:

- + Upward conveying heights 250 to 750 mm
- + Improved dedusting and deburring capabilities thanks to optimized combination of vibration, dust agitation, air and vacuum suction
- + Featuring an acceleration sensor that assures constant vibration, independent of the load / amount of tablets in the deduster

- + Very high conveying capacity
- + Optimum viewing of tablet movement with removable window
- + Easy height adjustment, full 360° freedom of rotation at tablet inlet
- + Vibration-free housing, patented drive unit
- + Compact design, minimum footprint
- + Easy assembly and disassembly, no tools are needed
- + Easy to clean



Technical data	
Inlet chute	Ø 60.3 mm
Outlet chute	Ø 66 mm*
Product size range	Ø 4.8–25 mm**
Self-emptying	Not specified
Requested air extraction	100–250 m³ / h
Requested compressed air	50–100 l / min at 1.5–2 bar
Noise level (without product)	< 68 dB(A)***
Power supply	100–240 V
Frequency	50 / 60 Hz
Non-metallic contact parts	Not specified
Contact parts finishing	Not specified
IQ / OQ protocol	Not specified
Material certificates	Not specified
Capacity / Speed	1,300,000 tabs / h
Outlet height range	690–1,430 mm

* Value depends on the selected metal detector.
** Range based on documented capacity examples for round tablets; processable tablet thickness ≥ 2 mm.
*** Noise emission measured at a distance of 1 m.

Deduster

KD7015A

High performance tablet deduster with the latest technology combined with a metal detector by CEIA or Lock. Tablets are gently dedusted and conveyed using a unique acceleration control and helix.

Your Advantages at a Glance:

- + Upward conveying range of 250 to 1,500 mm
- + Control of deduster, metal detector and diverter with one touch-screen
- + Dust-tight window
- + Quiet operation with a noise level of < 68 dB(A)
- + Acceleration sensor for constant vibration regardless of the tablet load in the deduster

- + Optimum viewing of tablet movement with pivoting and fully removable window
- + Easy height adjustment, full 360° freedom of rotation at tablet inlet
- + Vibration-free housing, patented drive unit
- + Compact design, minimum footprint
- + Easy assembly and disassembly, no tools are needed
- + Easy to clean
- + Classification: ATEX Zone II 2D/- Db 140 °C
- + Certification: OEB 4 (1 µg/m³ to < 10 µg/m³) acc. SMEPAC
- + Optional: HEPA filter M-class



Technical data	
Inlet chute	TC 2.5"
Outlet chute	TC 2.5"
Product size range	Ø 4.8–25 mm**
Self-emptying	Not specified
Requested air extraction	100–250 m³/h
Requested compressed air	50–100 l/min at 1.5–2 bar
Noise level (without product)	< 68 dB(A)***
Power supply	100–240 V
Frequency	50 / 60 Hz
Non-metallic contact parts	POM-C / Silicone
Contact parts finishing	Ra ≤ 0.8 µm
IQ / OQ protocol	Available
Material certificates	Available
Capacity / Speed	1,300,000 tabs/h
Outlet height range	655–2,165 mm

** Range based on documented capacity examples for round tablets; processable tablet thickness ≥ 2 mm.

*** Noise emission measured at a distance of 1 m.

KD7035A

High performance tablet deduster with the latest technology combined with a metal detector by CEIA or Lock. Tablets are gently dedusted and conveyed using a unique acceleration control and helix.

Your Advantages at a Glance:

- + Upward conveying range of 250 to 1,500 mm
- + Control of deduster, metal detector and diverter with one touch-screen
- + Dust-tight window
- + Quiet operation with a noise level of < 68 dB(A)
- + Acceleration sensor for constant vibration regardless of the tablet load in the deduster

- + Optimum viewing of tablet movement with pivoting and fully removable window
- + Easy height adjustment, full 360° freedom of rotation at tablet inlet
- + Vibration-free housing, patented drive unit
- + Compact design, minimum footprint
- + Easy assembly and disassembly, no tools are needed
- + Easy to clean
- + Classification: ATEX Zone II 2D/- Db 140 °C
- + Certification: OEB 4 (1 µg/m³ to < 10 µg/m³) acc. SMEPAC
- + Optional: HEPA filter M-class



Technical data	
Inlet chute	TC 2.5"
Outlet chute	TC 2.5"
Product size range	Ø 4.8–25 mm**
Self-emptying	Not specified
Requested air extraction	100–250 m³/h
Requested compressed air	50–100 l/min at 1.5–2 bar
Noise level (without product)	< 68 dB(A)***
Power supply	100–240 V
Frequency	50 / 60 Hz
Non-metallic contact parts	POM-C / Silicone
Contact parts finishing	Ra ≤ 0.8 µm
IQ / OQ protocol	Available
Material certificates	Available
Capacity / Speed	1,800,000 tabs/h
Outlet height range	820–2,205 mm

** Range based on documented capacity examples for round tablets; processable tablet thickness ≥ 2 mm.

*** Noise emission measured at a distance of 1 m.

In-Process Control at a Glance

For full control of production

Automated, real-time testing of tablets during production (e.g., weight, hardness, thickness) to ensure process control and compliance.



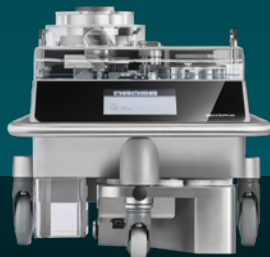
WT50

Automatic weight control with direct feedback to the tablet press for real-time process adjustments.



Weightmaster 7.2

Automatic weight control for tablets, coated tablets and capsules with direct connection to the tablet press.



AT50

Fast testing of weight, thickness, dimensions and hardness for laboratory applications and online testing.



Checkmaster 4.3 TD

Fully automatic testing of many tablet shapes with flexible software and direct connection to the press.



Checkmaster X

Compact, fully automatic tablet testing with high throughput, intuitive operation and fast feeding for applications up to OEB 4.



iTest

Automatic IPC testing of weight, thickness, hardness and dimensions, also for applications up to OEB 4.

Weight	up to 60 g	0.01–50 g	up to 60 g	0.01–50 g	0.01–50 g	0.01–50 g
Thickness	–	–	2–20 mm	3–12 mm	3–12 mm	3–18 mm
Diameter/Length	–	–	2–25 mm	3–18 mm	3–26 mm	3–25 mm
Hardness	–	–	2–800 N	4–400 N*	4–400 N**	4–400 N*

SOTAX

Krämer

SOTAX

Krämer

Krämer

PHARMA TECHNOLOGY

Values shown represent the measuring ranges.
* Optional measuring range up to 800 N
** Extended measuring range up to 800 N

In-Process Control

WT50

Prevent potential manufacturing problems caused by weight drift without any operator required to be present inside the compression room. The WT50 can be fully integrated with your tablet press for 100 % unattended operation. Once a campaign has been started, samples are automatically diverted to the weight tester at regular time intervals. The WT50 reliably measures individual sample weights and transfers results to the tablet press for automated self-adjustment in real-time.

Your Advantages at a Glance:

- + ONLINE – Integration with different brands of tablet presses for automated self-adjustment

- + COMPACT – Robust design with small footprint for minimum space requirements
- + FEEDING – Low inlet height allows for gravity feeding by placing the tester directly below the sampling gate
- + OPTIONS – Modular design allows to configure the tester for specific integration requirements
- + ACCURATE – High-precision weighing module with elevated platform and programmable cleaning intervals
- + CALIBRATION – User-guided adjustment & verification procedures with printed report
- + MINIMUM WEIGHT – Automated determination of minimum weight (e.g. USP<41>) at place of installation



Technical data	
Weighing module	Mettler Toledo®
Measurement unit	mg / g
Measuring range	up to 60 g
Resolution	0.1 mg
Measuring accuracy	Not specified
Repeatability	0.2 mg typical
Linearity deviation	0.4 mg typical
Power supply	100–240 V / 50–60 Hz
Weight of unit	60 kg
Dimensions (W × D × H)	450 × 725 × 534 mm

Weightmaster 7.2

With the automatic weighing system Weightmaster as IPC version you weigh tablets, dragees, capsules and similar products. Based on the Checkmaster tablet testing systems by Kraemer Elektronik, the standard unit offers a tablet separation system and a special transport star for precise positioning of the test specimen on the integrated scale.

The Weightmaster 7.2 in the IPC version is equipped with intuitive, database-supported all-in-one touch software and requires no additional software solutions for most applications. Its functionality can be expanded modularly and adapted to individual requirements.

Optionally, the weighing system can be equipped with a 12-station collector. All cleaning-relevant parts can be easily and quickly dismantled without tools. The Weightmaster 7.2 can be connected directly to a tablet press and used in the production area.

Your Advantages at a Glance:

- + Intuitive touchscreen operation
- + Modularly expandable, database-driven All-in-One touch software
- + Interfaces: USB and LAN
- + Solid construction
- + Universally applicable



Technical data	
Weighing module	Satorius
Measurement unit	mg
Measuring range	10–50,000 mg
Resolution	1 mg / 0.1 mg (adjustable)
Measuring accuracy	± 1 mg (stable) / ± 2 mg (unstable)
Repeatability	Not specified
Linearity deviation	Not specified
Power supply	100–240 VAC / 50–60 Hz
Weight of unit	approx. 35 kg
Dimensions (W × D × H)	477 × 478 × 464 mm

In-Process Control

AT50

The AT50 easily handles all your tablets. Designed for the demanding environments of pharmaceutical manufacturing and dusty compression rooms, the benchtop version excels with very short cycle times in your lab. Quickly test batches arriving from production or automate experimental testing in R&D. Innovative tablet alignment paired with robust Dr. Schleuniger® technology makes the AT50 an ideal instrument for both laboratory automation and online testing with your tablet press. Ensure comparability of results throughout IPC, QC and R&D.

Your Advantages at a Glance:

- + 4 PARAMETERS – Fast and reliable testing of weight, thickness, length / diameter and hardness
- + BENCHTOP – Multi-batch testing of different products and shapes on your standard lab bench

- + TABLET ALIGNMENT – Reliable aligns oblongs, diamond- and almond-shaped tablets, convex oval shapes, hexagons, triangular shapes, and more
- + ONLINE – Connect with your tablet press for unattended online testing and automatic self-adjustment of compression parameters
- + PRECISION – Robust high-end components ensure maximum accuracy and repeatable operation
- + CLEANING – Very easy cleaning of the tester's highly accessible IP52 protected test area
- + DATA INTEGRITY – Manage all your data in full compliance with 21 CFR part 11 requirements
- + QUALIFICATION – High-precision tool for hardness adjustment & verification



Technical data	
Weight of unit	76 kg
Dimensions (W x D x H)	580 x 730 x 527 mm
Power supply	100–240 V / 50–60 Hz
Weight – Measuring range	up to 60 g
Weight – Resolution	0.1 mg
Weight – Accuracy / Repeatability	0.15 mg repeatability
Thickness – Measuring range	2–20 mm
Thickness – Resolution	0.01 mm
Thickness – Accuracy / Repeatability	± 0.03 mm repeatability
Diameter / Length – Measuring range	2–25 mm
Diameter / Length – Resolution	0.01 mm
Diameter / Length – Accuracy / Repeatability	± 0.03 mm repeatability
Hardness – Measuring range	2–800 N
Hardness – Accuracy / Repeatability	± 1 N repeatability
Calibration	Static / dynamic

Checkmaster 4.3 TD

The Checkmaster 4.3 is a universal and fully automatic tablet testing system based on the long-proven Checkmaster 4.1 – this was developed for industrial use and can be found in production worldwide. The UTS 4.3 as a IPC version is now equipped with the data-base-driven, intuitive all-in-one touch software and no longer requires additional software solutions for most areas of application.

The software functionality can be expanded modularly and adapted to individual needs and requirements. The optional FDA 21 CFR Part 11 module supports compliance with the corresponding FDA requirements. As with the proven Checkmaster 4.1, round, oval, square and rectangular tablets as well as numerous special shapes can be tested. For challenging oblong tablets, the globally used Oblong Centering System (OZS) can also be integrated.

By using the new all-in-one connection line, the Checkmaster 4.3 IPC version can be controlled directly from the tablet press. Furthermore, you can control the sample train either via the production machine or the TTS11 software solution.

Your Advantages at a Glance:

- + Intuitive touchscreen operation
- + Modularly expandable, database-driven Allin-one touch software
- + Automatic positioning of tablets
- + Measuring range (hardness) optional up to 1000 N
- + Interfaces: USB and LAN
- + Solid construction
- + Universally applicable



Technical data	
Weight of unit	42 kg
Dimensions (W x D x H)	495 x 624 x 545 mm
Power supply	100–240 VAC / 50–60 Hz
Weight – Measuring range	10 mg–50 g
Weight – Resolution	0.1 / 1 mg (adjustable)
Weight – Accuracy / Repeatability	± 1 mg (stable) / ± 2 mg (unstable)
Thickness – Measuring range	3–12 mm
Thickness – Resolution	0.01 mm
Thickness – Accuracy / Repeatability	± 0.05 mm accuracy
Diameter / Length – Measuring range	3–18 mm
Diameter / Length – Resolution	0.01 mm
Diameter / Length – Accuracy / Repeatability	± 0.05 mm accuracy
Hardness – Measuring range	4–400 N std. / 8–800 N opt.
Hardness – Accuracy / Repeatability	± 1 N std.
Calibration	Static / optional dynamic

In-Process Control

Checkmaster X

The Checkmaster X is characterized by a clean, robust case, compact dimensions and new functionalities.

SmartFeed, the new singulation system, includes a progressively controlled feeder chute with automatically adjustable inclination. This enables a very quick separation of the tablets and increases the throughput of the tablets to be measured.

The 360° LED status display allows you to see the system status well from a distance. Thanks to the retractable 7" touch display and the new database-driven, intuitive all-in-one-touch software, the testing system is easy to operate and control. To ensure FDA 21 CFR-Part 11 compliance, the functionality of the software can be expanded modularly.

To remove tablet dust in the device in a controlled manner, you can upgrade the Checkmaster X with the new CleanFeed® module as an option: Shielding during sample dram and dedusting before tablets are fed into the test system are performed automatically. The device can also be equipped with an AutoLevel® automatic leveling unit for optimum alignment. Thanks to its design, the Checkmaster X achieves up to 50 % higher throughput in relation to comparable devices.

- Your Advantages at a Glance:**
- + Robust and compact design
 - + Optional SmartFeed system for quick separation of the tablets
 - + 360° LED status display
 - + Modular expandable, database-supported all-in-one touch software



Technical data	
Weight of unit	48 kg
Dimensions (W × D × H)	538 × 529 × 490 mm
Power supply	100–240 VAC / 50–60 Hz
Containment	OEB 4
Weight – Measuring range	10 mg–50 g
Weight – Resolution	0.1 / 1 mg (adjustable)
Weight – Accuracy / Repeatability	± 1 mg (stable) / ± 2 mg (unstable)
Thickness – Measuring range	3–12 mm
Thickness – Resolution	0.01 mm
Thickness – Accuracy / Repeatability	± 0.05 mm accuracy
Diameter / Length – Measuring range	3–26 mm
Diameter / Length – Resolution	0.01 mm
Diameter / Length – Accuracy / Repeatability	± 0.05 mm accuracy
Hardness – Measuring range	4–400 N std. / 8–800 N opt.
Hardness – Accuracy / Repeatability	± 1 N std.
Calibration	Static / optional dynamic

iTest

The iTest is a new generation automatic In-Process Control (IPC) testing system designed for continuous monitoring of critical tablet and capsule parameters during production. Available as a stand-alone unit or integrated with Pharma Technology equipment, it measures weight, thickness, hardness and diameter or length in a compact Dust Tight (DT) or Containment (C ≤ OEB 4) design.

Tablets or capsules are sampled and transferred to the tester by vacuum, ensuring a clean, dust free and uninterrupted process. The clear separation between product and mechanical areas, combined with tool-free access and lowturbulence testing, guarantees high measurement accuracy, easy maintenance and full CFR 21 Part 11 compliance.

- Your Advantages at a Glance:**
- + Dust tight as standard
 - + cGMP compliance
 - + ATEX-certified
 - + Ergonomic, efficient and reliable
 - + Flexible integration
 - + OPC UA ready



Technical data	
Weight of unit	80 kg
Dimensions (W × D × H)	465 × 385 × 1,015 mm
Power supply	100–240 VAC ± 10 % / 50–60 Hz
Containment	DT / OEB 3–4 containment
Weight – Measuring range	10 mg–50 g
Weight – Resolution	0.1 / 1 mg (adjustable)
Weight – Accuracy / Repeatability	± 1 mg (stable)
Thickness – Measuring range	3–18 mm
Thickness – Resolution	0.01 mm
Thickness – Accuracy / Repeatability	± 0.05 mm accuracy
Diameter / Length – Measuring range	3–25 mm
Diameter / Length – Resolution	0.01 mm
Diameter / Length – Accuracy / Repeatability	± 0.1 mm accuracy
Hardness – Measuring range	4–400 N / 8–800 N ext.
Hardness – Accuracy / Repeatability	± 2 N / ± 4 N at 800 N
Calibration	Static / optional dynamic

Industrial Vacuum Cleaning at a Glance

Strong, reliable, and durable

Nilfisk vacuum cleaning systems ensure clean, low-dust operations in tablet production. They meet high standards for hygiene and durability in industrial environments. Efficient filtration, easy cleaning, and reliable performance ensure continuity in the manufacturing process.



T40W+

The T40W+ supports fast and efficient cleaning in industrial production environments. The modular system can be adapted to different requirements and is optionally available for use in potentially explosive areas.



3707/10

The powerful 3707/10 industrial vacuum is designed for continuous operation and large material volumes. A large filter area, robust technology and flexible configuration options ensure reliable cleaning processes.



FSU 1311

The FSU 1311 serves as the central suction unit for fixed vacuum systems. It can supply several extraction points simultaneously and supports efficient cleaning of production lines and equipment.

Airflow	489 m³/h	810 m³/h	See performance curve
Max. Vacuum	190 mbar	250 mbar	See performance curve
Rated Power	4 kW	7.5 kW	12.9 kW at 87 Hz



Industrial Vacuum Cleaning T40W+

The intuitive operation of the TPLUS makes cleaning faster and more efficient while reducing resource requirements. The TPLUS industrial vacuum offers a range of functional solutions designed to support operators in their daily work from the start:

Your Advantages at a Glance:

- + ACTIVE SAFETY: ATEX models (optional) allow to work in total safety even in explosion risk areas. The stainless-steel container helps reduce the risk of sparking. Versions for dust classes L, M and H are equipped with suitable filters for collecting hazardous dusts.
- + INDIVIDUAL AND MODULAR: The TPLUS series is modular, suiting the different needs of manufacturing companies. Available features include

electric filter shaker, cartridges, 50- or 100-liter containers, the Longopac® system, stainless-steel versions, a cyclone plate or grill & valve, upstream or downstream absolute filter, a solid cut-off system and further options.

- + REAL ADVANTAGES: Nilfisk mission is to improve working life and satisfaction. The philosophy which has driven the design of this series is time and effort saving. This target has been achieved thanks to the following features:
 - + Removable container on wheels for easy emptying
 - + Large wheels for easy maneuverability, even on uneven floors
 - + Vacuum gauge for monitoring filter performance
 - + Filter shaker for fast filter cleaning and reduced service effort



Technical data	
Voltage	400 V
Frequency	50 Hz
Rated Power	4 kW
Electrical Absorption	9.5 A
IP Protection Class	IP55
Airflow without hose	489 m³/h
Max. Vacuum	190 mbar
Sound Pressure Level at 1.5 m	71 dB(A)
Container Capacity	50 l
Primary Filter Type	3 × M-Class antistatic cartridges
Primary Filter Area	5.25 m²
Primary Filter Cleaning	Automatic compressed-air cleaning
Absolute Filter	ULPA U15
Material of Construction	Painted steel/ optional AISI 304
Inlet	Clamp 4" / 80 mm
Outlet	–
Dimensions (L × W × H)	1,350 × 600 × 1,600 mm
Weight of unit	200 kg
Control	Remote start / stop

Industrial Vacuum Cleaning

3707/10

The industrial vacuums of the 3707 series are powerful, robust and reliable. They are particularly suitable for continuous operation and demanding cleaning tasks. The large filter area and high container capacity enable long operating periods without interruption. These industrial vacuums are among the most requested solutions in heavy industry and set technological standards thanks to the following features:

POWER: The units are equipped with a low-maintenance three-phase suction unit. The direct coupling of motor and fan eliminates the need for additional power transmission. This enables reliable collection of large quantities of heavy materials, even over longer distances.

SAFETY: The wide star filter surface grants a long autonomy. Different filters are available for hazardous dusts, high temperatures and very fine particles. The filtershaker, manual or electric, allows to maintain always high the filtration efficiency. The vacuumeter continuously monitors the filter condition.

COMFORT: The container is easily removable thanks to the practical release system. The electric box features the on-off buttons, hours counter and vacuum gauge. The two big rear castors, with brakes and Vulkolantires, allow an easy manoeuvrability of the vacuum.

CUSTOMIZATION: Stainless steel and ATEX versions (optional) are available. Different power, size and container capacity can be supplied on demand.



Technical data	
Voltage	400 V
Frequency	50 Hz
Rated Power	7.5 kW
Electrical Absorption	15.7 A
IP Protection Class	IP55
Airflow without hose	810 m³/h
Max. Vacuum	240 mbar
Sound Pressure Level at 1.5 m	78 dB(A)
Container Capacity	125 l
Primary Filter Type	4 × M-Class antistatic cartridges
Primary Filter Area	7 m²
Primary Filter Cleaning	Automatic compressed-air cleaning
Absolute Filter	HEPA H14
Material of Construction	Painted steel / optional AISI 304
Inlet	Clamp 4" / 100 mm
Outlet	–
Dimensions (L × W × H)	1,600 × 800 × 2,100 mm
Weight of unit	330 kg
Control	Remote start / stop

FSU 1311

The FSU is a fixed suction unit and forms the core of a centralized vacuum system. It enables production lines, floors and equipment to be cleaned during or after production – including continuous operation. More in general, it is a system that can supply several extraction points simultaneously with the required airflow and vacuum level and is also suitable for longer conveying distances. This makes the FSU a flexible solution for permanently installed vacuum systems.

- Your Advantages at a Glance:**
- + Engineered to reach the maximum efficiency with modular solutions, to cover solutions and to cover different customer needs
 - + Supports cleanliness and hygiene during and after production processes
 - + Individually configurable with a wide range of equipment options
 - + Modern control systems enable flexible adaptation to different process requirements to satisfy the different customers' needs
 - + If required, Nilfisk develops an application-specific solution together with the customer



Technical data	
Voltage	480 V
Frequency	25–87 Hz
Rated Power	12.9 kW at 87 Hz
Electrical Absorption	12.9 A at 87 Hz
IP Protection Class	IP55
Airflow without hose	478 – 1,110 m³/h
Max. Vacuum	265 mbar
Sound Pressure Level at 1.5 m	78 dB(A)
Container Capacity	125 l
Primary Filter Type	4 × M-Class antistatic cartridges
Primary Filter Area	7 m²
Primary Filter Cleaning	Automatic compressed-air cleaning
Absolute Filter	HEPA H14
Material of Construction	Painted steel / optional AISI 304
Inlet	Tri-Clamp 4" / D100 mm
Outlet	D150 mm
Dimensions (L × W × H)	1,800×780×700 & 1,020×1,270×1,454 mm
Weight of unit	98 & 376 kg
Control	HMI / frequency control

Metal Check, Handling & Parts Management at a Glance

Safe and efficient processes to keep things moving

From metal detection and turret handling to the transport, storage and preparation of machine parts, Fette Compacting solutions support safe, ergonomic and efficient processes throughout production and changeovers.



CEIA THS/PH21 N

Detects magnetic and non-magnetic metal contaminants with high sensitivity. The robust stainless-steel design ensures reliable quality control in pharmaceutical production.



Handling System Comfort

Mobile handling system for safe and ergonomic turret changes. Interchangeable attachments enable flexible use with different tablet presses or as a pallet truck.



Service Cart

Mobile stainless-steel design for safe transport, storage and maintenance of assemblies. Protects valuable components such as turrets or feeders and simplifies handling.



Parts Master

The Parts Master supports the safe transport, cleaning and preparation of machine and format parts. Its universal platform is suitable for different models of the i and p Series and simplifies product changeovers in daily production.



Metal Check, Handling & Parts Management

CEIA THS/PH21 N

A high-performance metal detection system. It offers maximum sensitivity, robust reliability, and seamless integration into existing production lines. Its hygienic, PLC-compatible design, quick validation, and transparent alarm and diagnostic functions support GMP-compliant processes and minimize production defects.

- Your Advantages at a Glance:**
- + Ultra high sensitivity to all magnetic and non-magnetic metals, including stainless steel
 - + 500 product profiles, selectable by local programming or network software
 - + Event storage: 10,000 events
 - + High-contrast OLED graphic display
 - + Local programming: 16 stainless steel keys, 3 with double function
 - + Quick Access key for fast programming of user parameters



Technical data	
Aperture size	90 × 25 mm / 100 × 40 mm
Sensitivity – aperture 100 × 40 mm	Fe 0.25 mm / Non-Fe 0.30 mm / SS316 0.40 mm
Sensitivity – aperture 90 × 25 mm	Fe 0.22 mm / Non-Fe 0.28 mm / SS316 0.37 mm
Stored product recipes	500
Metal detector event storage	10,000 events
Display	Graphic OLED, 128 × 64 pixels
Keys	16 keys, 3 with dual functions
Data entry	Alphanumeric
Quick access function	Yes

Handling System Comfort

The new handling system is a logical continuation of the existing concept of making rotor changes as simple as possible. Interchangeable arms allow the system to be used with a wide range of press types while keeping the footprint compact. The extension arm is compatible with the x090i as well as the Fx0i/x200i. Additional fork tines provide further flexibility when the handling system is not used for rotor changes. These features make everyday operation versatile and straightforward.

- Your Advantages at a Glance:**
- + Remote control for more precise positioning
 - + Compact, mobile design – easy to maneuver & clean
 - + Tool-Free interchangeable arms / multi purpose functions
 - + Lifting of up to 600 kg turrets / up to 1000 kg pallets
 - + Forced steering and parking brake
 - + IP66 design as standard



Technical data	Handling System Comfort
Load capacity with forks	1,000 kg
Overall height	1,730 mm
Lifting height	1,400 mm
Lowered height	90 mm
Overall width	720 mm
Length without forks	532 mm
Fork length	1,150 mm
Outer fork spacing	560 mm
Fork width	163 mm
Overall length with forks	1,715 mm
Load centre distance	575 mm
Entry length	1,008 mm
Working aisle width	2,200 mm*
Wheel steering angle	180°
Lifting speed	0.07 m/s
Lowering speed, unloaded	0.08 m/s
Weight excl. battery	222 kg
Battery	12 V, 70 Ah / 20 h – 20.5 kg
Protection class	IP66



Extension arm data	
Load capacity	600 kg
Lifting height	1,728 mm
Lowered height	418 mm
Overall width	222 mm
Extension arm width	120 mm
Fork length	961 mm
Load centre distance	720 mm
Weight	49 kg

* Tests show that 1,530 mm is sufficient.

Metal Check, Handling & Parts Management Service Cart

Designed for maximum flexibility, safety, and ease of handling, the Service Cart provides a reliable solution for the transport, storage, and servicing of tablet press. Constructed from high-quality stainless steel, the cart combines durability with hygienic design, making it ideal for pharmaceutical production environments.

A robust locking mechanism securely holds the turret in place during transport and storage, ensuring maximum protection for valuable tooling components. Thanks to its mobile design, the Service Cart can be easily maneuvered within production and maintenance areas, improving efficiency and reducing handling effort.

This flexible design simplifies maintenance procedures and supports efficient turret handling across multiple machine types.

Available for the F20i and 2200i / 2090i as well as the FE CPS.



Parts Master

Parts Master offers cross-series compatibility, with its main structure designed to fit all models of the i and p Series. Crucially, only one unit is required to meet the demands of any model, even the F30i / F30p Double Rotary Press.

- Parts Master is designed to carry the following components:
- + Sheet metal parts – Cam guard, Lower cover, Dust extraction
 - + Material Handling Related – Hopper, FOM, FOM shaft, FOM porter, Tablet chute, Tablet scraper, Material scraper, Material plough
 - + Upper and Lower Cams – Lifting cam, Pull down cam, Lubrication cam, Punch removal cam, Filling cam, Dosing head, Ejector (includes Bi-layer ejector)
 - + Daily-use tools / Optional components – Turret rotary aid, Jog terminal, Sampling gate, Venturi pipe/down pipe, Receptacle flange

Apply TRI.Easy concept to optimize functionality based on operational perspective.

- The new Parts Master was designed with user scenarios in mind from the outset, accommodating the following typical application scenarios:
- + Batch changeovers
 - + Secure transport in GMP environments
 - + Manual parts cleaning
 - + Natural drying

“One for All” – Universal Platform





Solutions for the Production of Solids

Fette Compacting supplies tablet presses and production systems as well as supporting you with services across the entire life cycle – from commissioning through continuous optimization for stable processes and high plant productivity.

- + Solutions from lab to production
- + Tablet presses, tools and process equipment
- + Containment and digital technologies
- + Services for reliable, efficient production



Brochure: Solutions for the Production of Solids



Together – from lab to production

With us, your product reaches market readiness faster. As an experienced R&D and process partner, Fette Compacting supports manufacturers with decades of expertise across the entire product lifecycle – from the first formulation concept to market launch and production.

- + Effective consulting and testing under GMP conditions
- + Services from formulation to process optimization
- + Faster time-to-market for your product



Brochure: Together – from lab to production

together 
from lab
to production

Tableting Tools

Our tableting tools optimize the performance and cost-efficiency of your tablet production. Precisely engineered punches and segment technologies, premium materials, and coatings increase output, reduce wear, and ensure consistently high tablet quality.

- + Higher output through optimized tool geometry
- + Longer service life and reduced wear
- + Efficient handling, cleaning, and tool management



Brochure: Tableting Tools



 **TABLETING TOOLS**

Production Services

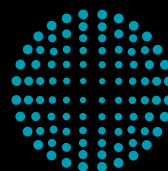
Our Production Services provide comprehensive support for your tablet production – from initial commissioning to process optimization in day-to-day operation. Our experts ensure maximum machine availability, minimal downtimes, and future-proof systems.

- + Technical support and fast spare parts management
- + Data-driven process optimization and fleetmanagement
- + Machine modernization and refurbished pre-owned machines
- + Global training program



Brochure: Production Services




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