



SOTAX

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SOTAX contributes comprehensive expertise in pharmaceutical testing and analytical development. By developing, optimizing and validating analytical methods, SOTAX provides the data needed to assess critical quality attributes and product performance throughout development.

The analytical results provide important feedback on formulation and process decisions – creating a stronger basis for targeted optimization and reliable product development.

Services include:

- + Analytical method development and validation
- + Dissolution testing
- + Physical testing
- + Assay testing
- + Stability studies



Fette Compacting

Fette Compacting contributes comprehensive expertise in pharmaceutical formulation, material characterization and tableting process development. A key focus is on understanding how material properties, formulation and process parameters interact – and translating these insights into robust, reproducible and scalable manufacturing processes.

From early development to technology transfer, our experts help create the process understanding required for a reliable transition from laboratory to production.

Services include:

- + Material characterization
- + Formulation development
- + Process development
- + Scale-up and technology transfer
- + Production support and performance consulting

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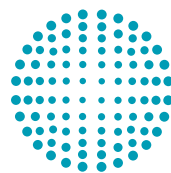
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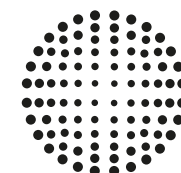
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Fette Compacting and SOTAX

Together – from lab to production



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Joint expertise for more efficient OSD development

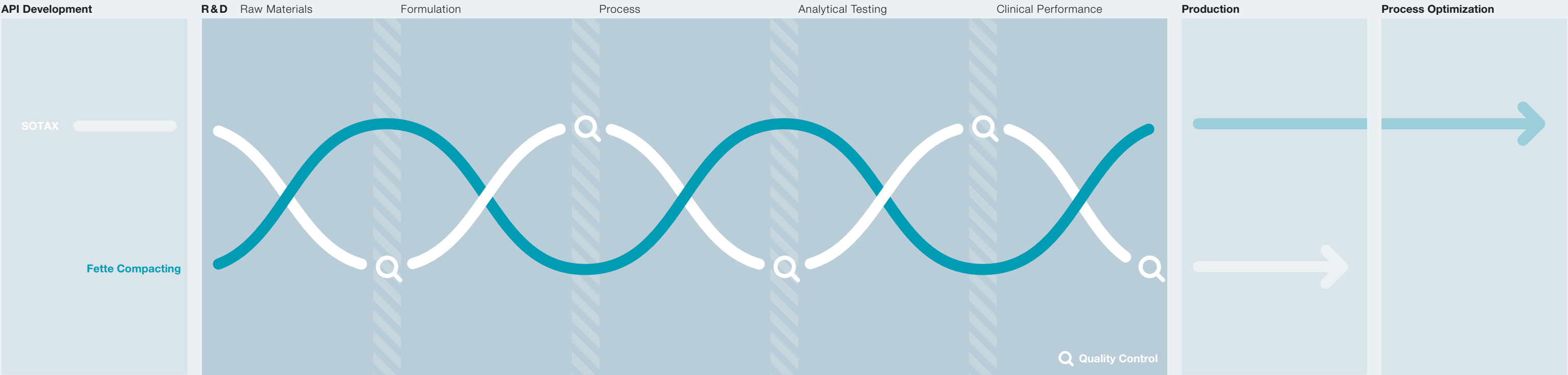
Developing a successful oral solid dosage product is a complex process. Raw material properties influence formulation and processability, process parameters affect the quality of the final tablet, and analytical results confirm whether the intended product performance is achieved. Reliable analytical methods and their validation are equally essential to ensure that quality and performance can be consistently assessed throughout development and production.

Analytical requirements can be considered earlier, while SOTAX supports the development and validation of suitable analytical methods and, where required, the setup of the corresponding validation process. The resulting findings can be fed directly back into formulation and process development. This helps identify relevant interdependencies sooner, make more confident development decisions and reduce unnecessary iterations.

Fette Compacting and SOTAX are joining forces to connect these competences more closely. By combining formulation and process development with analytical development, testing and validation, we create a more integrated view of the entire development process.

The result is a more efficient path from raw material to a product that meets its defined quality and performance targets – with a sound basis for scale-up, validation and transfer into commercial production.

Integrated development



Instead of treating formulation, process development and analytical testing as isolated steps, Fette Compacting and SOTAX connect their expertise across the development process.

Analytical results provide direct feedback for formulation and process optimization. At the same time, a deeper understanding of materials and process parameters supports targeted analytical development.

This continuous exchange of data and expertise creates a more complete understanding of the relationship between material, process and product quality.

together 
from lab
to production

Accelerating time to market



Fewer iterations
Earlier feedback between development and analytics helps reduce trial-and-error loops.



More confident decisions
Process and analytical data are evaluated in context, providing a stronger basis for development decisions.



Faster development
Closer coordination and earlier insights help move development projects forward more efficiently.



Reliable scale-up
A deeper understanding of material, process and product performance supports a more reliable transfer from development into production.



Less interfaces
Complementary expertise is coordinated across the development process – reducing complexity for customers.